

		3281 Guasti Road, Suite 260 Ontario, CA 91761 (909) 987-0550 (800) 538-3091 Fax: (909) 987-0490 http://www.supergluecorp.com PRODUCT SALES SHEET: Z-Poxy 15 Min
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Pacer Technology's Hobby product Z-Epoxy 15 Min System (PT35) works for installing firewalls and bulkhead in fiberglass fuselages and boat hulls.

PROPERTIES

Initial color: Clear hazy to light yellow

Final color: Light yellow

Set Time: 15 minutes @ 65-80F

Handling Time: After 7 hours

Full Strength: 24 hours

Maximum Gap: .25"

Hardness, Shore D: 75-83 (After full cure)

Shear Strength, Steel: 2500 psi (± 20%)

Aluminum: 1400 psi (± 20%)

Operating Temperature Range: -65°F to +225°F
(-54°C to +107°C)

USE INSTRUCTIONS

1. Surfaces should be clean and dry, free from oil and grease.
2. Roughen surfaces with emery cloth or sandpaper for best results.
3. Refer to opening instructions on card. Dispense equal amounts from both bottles and mix thoroughly, approximately 1 minute.
4. Apply to both surfaces and mate parts together.
5. Remove excess epoxy immediately with denatured alcohol.
6. Sets in 15 minutes at room temperature (77F or 25C) with full cure in 24 hours. Note – For cooler temperatures, setting time may be longer. Product can also be heat cured at 200F for 35-45 minutes for full cure properties.

STORAGE AND SHELF LIFE

After use, wipe tips to remove residual product and reseal with plug. Store product sealed, with tips up, in a cool, dry location. Stored under these conditions, a one-year shelf life can be expected.

SAFETY AND HANDLING PRECAUTIONS

Contains Epoxy resin & Mercaptan hardener. May cause eye/skin irritation with direct contact. In case of direct eye contact, flush with water for 15 minutes and consult physician. Wash hands and skin thoroughly with soap and water after use. If swallowed, seek medical advice immediately and show container label. Keep out of reach of children.

For more information, refer to Material Safety Data Sheet available upon request or obtain from our Pacer Technology website @ www.supergluecorp.com and click on the ZAP logo. In case of emergency, call CHEMTREC at (800) 424-9300 or call Pacer Technology (800) 538-3091 (outside CA only) or call (909) 987-0550.

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