



Pacer Technology Anaerobic Primer (FG09628, FG09621) can be used with Pacer Anaerobic Threadlockers. With anaerobic threadlockers, fixture time and cure speed is dependent upon surface activity of the metal being utilized and dependent upon which threadlocker is being used. Anaerobic Primer will increase cure speed and increase gap filling ability of the anaerobic threadlocker products.

PROPERTIES:

LIQUID:

Chemical Description

Methacrylate/solvent based compound

Color

Green liquid

Flashpoint, ° F (PMCC)

>200° F (>93° C)

Specific Gravity (@ 20° C)

0.828

APPLICATION AND CURE CHARACTERISTICS:

For optimum results, pre-clean parts with acetone to remove dust and grease. Pacer Anaerobic Primer can be used to speed up cure. Apply to both metal parts at bond area. Follow with Pacer Threadlocker adhesive and assemble with a twisting motion to spread adhesive. Excess adhesive on the outside of the joint will not cure, and can be removed with a solvent-soaked cloth.

STORAGE AND SHELF LIFE:

For optimum results, store below 90° F (32° C) in original containers. Stored under these conditions, a one-year shelf life can be expected.

SAFETY AND HANDLING PRECAUTIONS:

Liquid primer can irritate skin and eyes. May cause dermatitis on prolonged contact in sensitive individuals. In case of eye contact, flush with water for 15 minutes, see a physician if symptoms persist. If swallowed, do not induce vomiting. Get immediate medical attention. Use of safety glasses, protective clothing and gloves recommended for prolonged exposure to liquid adhesive. Use in well ventilated area.

For more information, refer to Material Safety Data Sheet, available upon request. In case of emergency, call CHEMTREC at (800) 424-9300 or call Pacer Technology at (800) 538-3091 (outside CA only), or (909) 987-0550.



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Anaerobic Primer

Anaerobic Primer (cont.)

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PART NUMBER: FG09628 (1 gal)
FG09621 (2 oz)

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