

		<p>3281 - Guasti Road, Suite 260          Ontario, CA 91761          (909) 987-0550 (800) 538-3091          Fax: (909) 987-0490  <a href="http://www.supergluecorp.com">http://www.supergluecorp.com</a></p> <p style="text-align: right;"><b>Metal Epoxy</b></p>
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Pacer Technology Super Glue Metal Epoxy – Quick Set (15212, 15359) works best on:

- Copper
- Steel
- Stainless Steel
- Aluminum
- Brass
- Iron

**PROPERTIES:**

Initial color: Light gray

Final color: Hazy-clear

Set Time: 4-6 minutes @ 65-80F

Handling Time: After 1 hour

Full Strength: 24 hours

Maximum Gap: .25"

Hardness, Shore D: 75-85 (After full cure)

Shear Strength, Steel: 2500 psi (± 20%)

Aluminum: 840 psi (± 20%)

Operating Temperature Range: -40<sup>0</sup> to 300<sup>0</sup>F  
 (-40<sup>0</sup> to 149<sup>0</sup>C)

**USE INSTRUCTIONS:**

1. Surfaces should be clean and dry, free from oil and grease.
2. Roughen surfaces with emery cloth or sandpaper for best results.
3. Dispense from container following package directions & mix thoroughly until color is uniform, approximately 1 minute.
4. Apply to both surfaces and mate parts together.
5. Remove excess epoxy immediately with denatured alcohol.
6. Sets in 4-6 minutes at room temperature (77F or 25C) with full cure in 24 hours.

**STORAGE AND SHELF LIFE**

After use wipe tips to remove residual product and reseal container. Store upright, with tips up, in a cool, dry location. Stored under these conditions, a one-year shelf life can be expected.

**SAFETY AND HANDLING PRECAUTIONS**

Contains Epoxy resin & Mercaptan hardener. May cause eye/skin irritation with direct contact. In case of direct eye contact, flush with water for 15 minutes and consult physician. Wash hands and skin thoroughly with soap and water after use. If swallowed, seek medical advice immediately and show container label. Keep out of reach of children.

For more information, refer to Material Safety Data Sheet available upon request or obtain from our Pacer Technology website @ [www.supergluecorp.com](http://www.supergluecorp.com) . In case of emergency, call CHEMTREC at (800) 424-9300 or call Pacer Technology (800) 538-3091 (outside CA only) or (909) 987-0550.

Rev 1 – 2016 kr

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